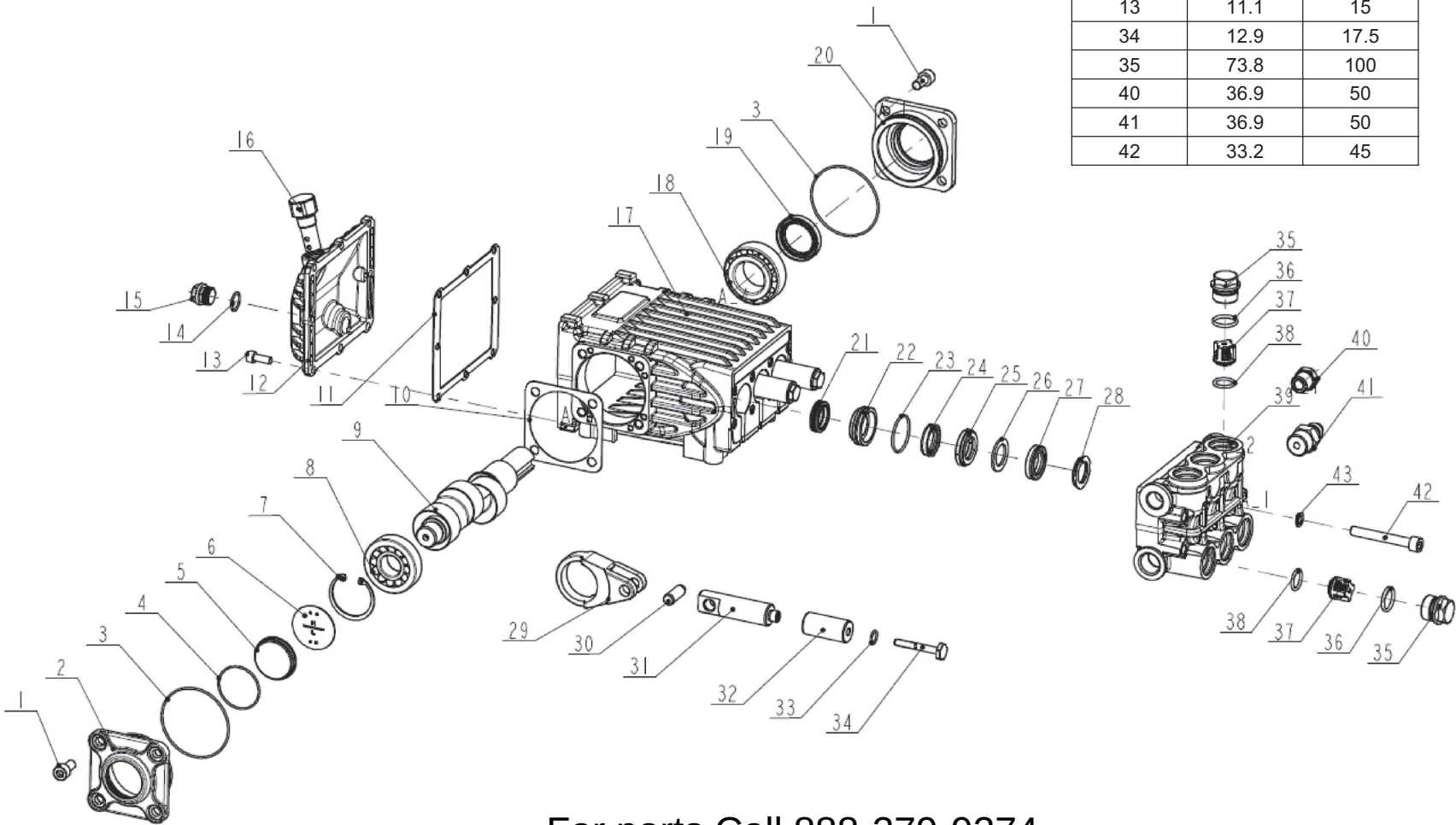


PUMP ASSEMBLY (3-0463)

TORQUE SPEC.		
ITEM #	FT-LBS	NM
1	18.4	25
13	11.1	15
34	12.9	17.5
35	73.8	100
40	36.9	50
41	36.9	50
42	33.2	45



For parts Call 888-279-9274

3-0463 082223 RSW

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PUMP ASSEMBLY							
ITEM	DESCRIPTION	PART #	QTY		ITEM	DESCRIPTION	PART # QTY
1	BOLT	27-8431	8		23	O-RING (SEE KIT 70-0760)	SEE KIT 3
2	SIGHT GLASS COVER	-	1		24	SOFT WATER SEAL (SEE KIT 70-0760)	SEE KIT 3
3	O-RING	25-0748	2		25	COMPACTION RING (SEE KIT 70-0760)	SEE KIT 3
4	O-RING	25-0749	1		26	COMPACTION FLAKE (SEE KIT 70-0760)	SEE KIT 3
5	OIL SIGHT GLASS	46-1894	1		27	HIGH PRESSURE SEAL (SEE KIT 70-0760)	SEE KIT 3
6	OIL LEVEL PLATE	46-1895	1		28	SUPPORTING RING (SEE KIT 70-0760)	SEE KIT 3
7	INTERNAL CIRCLIPS	46-1896	1		29	CONNECTING ROD	- 3
8	TAPERED ROLLER BEARING	46-1897	1		30	PIN	- 3
9	CRANKSHAFT	-	1		31	PLUNGER	- 3
10	GASKET - SIDE COVER	26-0447	1		32	CERAMIC PLUNGER	46-1901 3
11	GASKET - BACK COVER	26-0448	1		33	O-RING	25-0751 3
12	CRANKCASE COVER	-	1		34	PLUNGER BOLT	46-1902 3
13	BOLT	27-8888	8		35	VALVE CAP	- 6
14	O-RING	25-0750	1		36	O-RING	- 6
15	DRAIN PLUG	46-1898	1		37	CHECK VALVE ASSEMBLY (SEE KIT 70-0759)	SEE KIT 6
16	VENT PLUG	46-1899	1		38	O-RING (SEE KIT 70-0759)	SEE KIT 6
17	CRANKCASE	-	1		39	MANIFOLD	- 1
18	TAPERED ROLLER BEARING-SHAFT	46-1900	1		40	PLUG	- 1
19	OIL SEAL - CRANKSHAFT	26-0449	1		41	THERMAL RELIEF VALVE	22-0005 1
20	CRANKSHAFT COVER	-	1		42	BOLT	27-8439 8
21	OIL SEAL - PLUNGER	-	3		43	WASHER	46-1903 8
22	LOCATING RING (SEE KIT 70-0760)	SEE KIT	3				

KIT #	DESCRIPTION	ITEMS	# OF ASSEMBLIES	# OF CYLENDERS
70-0759	KIT - VALVES W/O-RINGS	37 & 38	6	3
70-0760	KIT - PACKINGS	22 - 28	3	3